

Numerical Investigation of Phase Change and Cavitation Effects in Nuclear Power Plant Pipes

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Abstract

In the nuclear and petroleum industry, supply pipes are often exposed to high pressure loading which can cause to the structure high strains, plasticity and even in the worst scenario failure. Fast hydraulic transient phenomena such as Water Hammers (WHs) are of this type. It generates a pressure wave that propagates in the pipe causing high stress. Such phenomena are of the order of few msec and numerical simulation can offer a better understanding and an accurate evaluation of the dynamic complex phenomenon including fluid-structure interaction, multi-phase flow, cavitation effects ...

For the last decades, the modeling of phase change taking into account the cavitation effects has been at the centre of many industrial applications (chemical engineering, mechanical engineering, ...) and has a direct impact on the industry as it might cause damages to the installation (pumps, propellers, control valves, ...). In this paper, numerical simulation using FSI algorithm and the two One-Fluid Cavitation models "Cut-Off" and "HEM" of WHs including cavitation effects is presented.

1. INTRODUCTION

Water Hammers (WHs) are hydraulic transient phenomena. They occur when we modify locally the flow conditions (pump start-up or stop, valve closure) of a fluid contained in a pipe. A shock is generated and is expressed by the discontinuity of the fluid variables (density, pressure, fluid velocity).

In the nuclear power plants, such water hammer occurs in water supply pipes. Due to the high energy and the quantity of water in motion, there is a real threat to the nuclear safety. It can be violent and can cause several damages to the structure (plasticity of pipes and even the rupture of brackets supporting pipes). Those fast dynamic phenomena are of the order of 1e-2 seconds in time, and the actual sensors on nuclear power plants are not accurate enough to capture the pressure wave. Through numerical simulation one can have a better understanding of this complex flow problem.

Under certain configuration, the fluid might be put in tension and the local pressure might fall below the saturated vapor pressure giving birth to cavitation, small liquid-free zones ("bubbles" or "voids"). Such phenomena occur most of the time near industrial apparels such as pumps, propellers, impellers and control valves. The rapid collapse of cavitation produces strong shock waves that may harm the interacting structure.

In order to simulate WHs, one needs to consider realistic compressible fluid models that take into account phase change, shock wave generation and its propagation.

In "One-fluid Models", only the average flow is considered by solving a unique set of governing equations. In the "Cut-off" pure phase model, the fluid is assumed to be cavitating when it goes below a pre-set cut-off pressure. This model was successfully applied to underwater explosions [1] and WHs [2] where the amount of water that is turned to vapor is very small and thus no phase transition is considered. Unlike the Cut-off Model, the phase change model introduced by Saurel et al. [3] and fully described in [4] considers phase transition where a unique continuous equation of state is developed for both liquid, vapor and mixture phases

based on the sound speed formula given by Wallis [5] and thermodynamic equilibrium. The homogeneous phase change model was successfully implemented and used to solve academic and industrial problems [4]. In this paper, we consider only the barotropic properties of such a model.

Using the FSI capabilities of LS-DYNA[®], we present in this paper numerical simulation of hydrodynamic ram pressure effects occurring in nuclear industry using the Cut-Off method and the HEM phase-change method when pure phase models cannot be applied.

2. WATER HAMMER THEORY

The WH with column separation, also called “the classic WH”, has always been in the heart of the research on WHs. Simpson is one of the early pioneers who worked actively on the experimentation of those phenomena. We will simulate the “Simpson’s experience” [6] performed in 1986 on the classic WH which provides a good validation case. It contains a complex physic to be modeled: shock wave propagation, cavitation and fluid-structure interaction. A sketch of the experimental setup and the theoretical behavior is given in Figure 1.

Joukowsky and Allievi gave the basis on WH’s classical theory through theoretical analysis. The rise of pressure is given by the Joukowsky’s equation:

$$\Delta P = \frac{\rho_L \Delta V}{g}, \tag{1}$$

where c_L is the pressure’s wave speed, ΔP is the change of pressure, ΔV is the change of the fluid’s velocity and g is the gravitational acceleration.

The wave speed is estimated from Korteweg’s equation :

$$c_L = \sqrt{\frac{K/\rho}{1 + \frac{K}{E} \left(\frac{D}{e}\right)}}, \tag{2}$$

where K is the bulk modulus, ρ is the mass density, E is the Young’s modulus of the pipe wall material, D is the inner diameter and e is the wall thickness.

In this section, we define by $\tau = 2L/c_L$ the time period for a pressure wave to travel back and forth between the valve and the reservoir.

We assume a prescribed velocity at the closed valve as well as a pressure boundary condition at outlet of the reservoir. Thus according to Eqn.1, the change in pressure always occurs at the closed valve, and the change in velocity always occurs at the reservoir.

Let us denote by P_r the pressure in the reservoir, $P_0 = P_r$ the initial pressure, V_0 the initial velocity and t_0 the valve closure time. At time $t = t_0$, a pressure wave $P = P_1 = P_0 + \Delta P$ is generated at the closed valve ($V = 0$) and is propagated from the valve to the reservoir at the wave propagating velocity c_L .

According to the Eqn. 1, when the pressure wave reaches the reservoir at time $t_0 + \frac{\tau}{2}$, it is reflected due to the prescribed pressure at the reservoir, and thus travels from the reservoir to the valve leaving behind a water at pressure $P = P_r$ and $V = -V_0$ ($V < 0$ because of the pressure gradient $P_1 > P_r$).

When the pressure wave reaches back the valve at time $t = t_0 + \tau$, the confined water in the pipe is entirely at pressure $= P_r$. The change of velocity ($-V_0$ to 0) generates a pressure drop in the cylinder at the reservoir location maintained at constant pressure P_r , the pressure drop ΔP is given by $P = P_2 = P_r - \Delta P$. Recalling that $P_0 = P_r$, thus we have $P_2 < P_0$. It leads us to two possible scenarios:

Case 1: $P_2 > P_{sat}$

At time $t = t_0 + \frac{3\tau}{2}$, the pressure wave reaches the reservoir and is once again reflected to the valve.

This time $V = V_2 = V_0$ ($V_2 > 0$, because $P_r > P_2$).

The pressure wave $P = P_r$ reaches the valve at time $t = t_0 + 2\tau$. The entire water is at pressure $P = P_r$, and the new overpressure is $P = P_r + \Delta P_1$. It takes us back to the previous step at time $t = t_0 + \tau$, and we finally have a periodical cycle.

Case 2: $P_2 < P_{sat}$

The pressure at the valve drops to the water vapor pressure. And the new pressure wave is propagated at the liquid vapor pressure.

In order to use Eqn.1 we need to know the new wave propagation velocity depending on the vapor-water mixture.

To go further in the analytical study, we will add the two following hypothesis:

- Only a vapor pocket at the valve is formed during the propagation of the pressure wave from the valve to the reservoir. And we suppose that the size of the vapor pocket is very small compared to the pipe length. This assumption allows us to consider the pure phase “Cut-off model” that will be considered as a reference solution to validate the “HEM phase-change model”.
- The vapor pocket will impose its pressure to the pressure wave as the reservoir does and will act as a fixed pressure boundary condition.

Including the two previous hypothesis, we are able to use Eqn.1. Contrary to the previous case, the reversed direction velocity is no more imposed to be zero but decreases to (Mostowsky 1929)

$$V_0 - \Delta V_{cv} = V_0 - \frac{\rho(P_r + P_{sat})}{\rho L}, \tag{3}$$

Now we have a system of two reservoirs (reservoir-vapor cavity). The pressure wave is reflected by the vapor cavity until the vapor pocket collapses a time $t = t_1$, accelerating the water that will impact the valve and give birth to a new WH. The new rise of pressure is less than the first one, but the superposed pressure waves give a greater rise of pressure. In the Figure 1c, the superposition of pressures occurs at time $t = t_0 + 3\tau$.

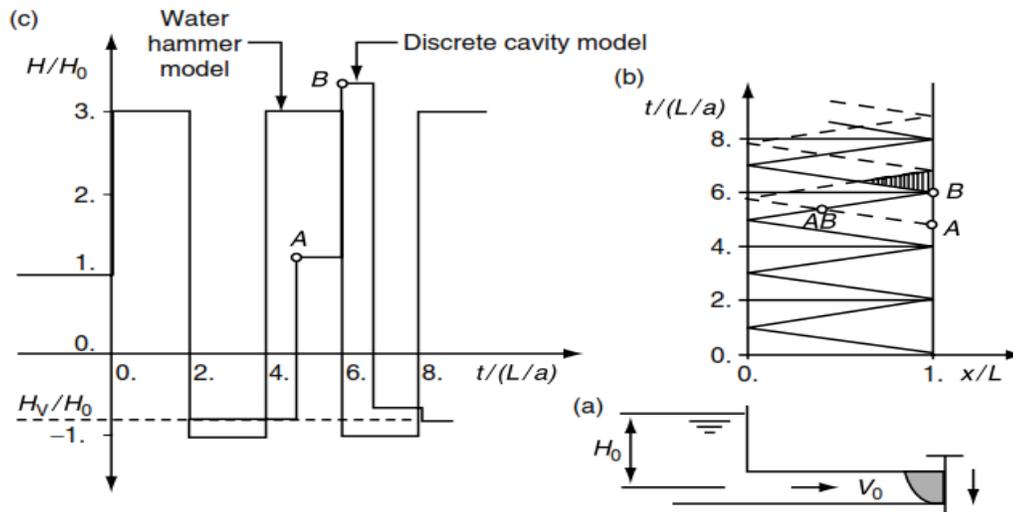


Figure 1: A short duration pressure pulse. (a) Reservoir-pipe-valve system. (b) Wave paths in distance-time plane. (c) Piezometric head history at valve [7].

3. CONSTITUTIVE MODELS

The water, the vapor and the mixture are governed by the same constitutive material model given by

$$\sigma = -P.Id + \tau, \text{ where } \tau = \mu \dot{\epsilon} \tag{4}$$

Where μ and $\dot{\epsilon}$ respectively denote the dynamic viscosity and the strain in rate form. The pressure term is calculated using an adequate equation of state that expresses the relation between the density, the pressure and the internal energy.

It is through this equation of state that both ‘‘Cut-Off’’ and ‘‘Phase-Change’’ cavitation models are defined.

3.1 Cutoff Model

The Cutoff Model is a pure phase model assuming that cavitation occurs when the local pressure reaches or goes below a predefined Cutoff pressure P_{outoff} and the pressure is thus simply set to $P = P_{outoff}$. Any classical equation of state for water can be used to define the thermodynamic properties of water for pressures above the lower P_{outoff} limit. A Linear Polynomial equation of state is used :

$$P = C_0 + C_1\mu + C_2\mu^2 + C_3\mu^3 + (C_4 + C_5\mu + C_6\mu^2)E \tag{5}$$

Where $C_0, C_1, C_2, C_3, C_4, C_5$ and C_6 are the linear polynomial coefficients, μ and E are the specific relative volume and specific energy. Variables are set to be $C_0 = C_2 = C_3 = C_4 = C_5 = C_6 = E = 0$ whereas $C_1 = K$ the bulk modulus of the water in order to recover the barotropic linear in density equation :

$$P = \begin{cases} c^2(\rho - \rho_0), & P \geq P_{outoff} \\ P_{outoff}, & P \leq P_{outoff} \end{cases} \tag{6}$$

3.2 Phase-Change Model

The phase-change cavitation model considered in this paper is from the family of HEM (Homogeneous Equilibrium Model) one-fluid equations of state. From the formulations presented by Bergerat [4], we consider in this paper only the barotropic properties of the fluid.

The phase change cavitation model was originally proposed by Saurel et al. [3]. Three different phases are considered in this model : the pure water phase, the mixture phase and the pure vapor phase. We define at constant temperature and at the boundary of the phases the thermodynamic variables at the saturation state :

- The density of the liquid at saturation : $\rho_{sat,l}$
- The density of the vapor at saturation : $\rho_{sat,v}$
- The saturated pressure : P_{sat}

The mixture density is defined by: $\rho = \alpha\rho_{sat,v} + (1 - \alpha)\rho_{sat,l}$, where :

$$\alpha = \frac{\rho - \rho_{sat,l}}{\rho_{sat,v} - \rho_{sat,l}} \tag{7}$$

In HEM model, the thermodynamic and mechanical fluid at saturation is considered at equilibrium such that :

$$P_{sat} = P(\rho_{sat,l}) = P(\rho_{sat,v}) \tag{8}$$

In order to guarantee the continuity in density when the fluid passes from one phase to another. The linear in

density equation of state (Eqn.6) for the liquid phase and the ideal gas equation for the vapor has been rearranged such that Eqn.8 is always verified. The pressure is finally given by :

$$P = \begin{cases} P_{sat} + c_{liq}^2 (\rho - \rho_{sat,l}), & \rho > \rho_{sat,l} \\ P_{sat}, & \rho_{sat,v} \leq \rho \leq \rho_{sat,l} \\ \rho_{sat,v} c_{vap}^2 / \gamma, & \rho \leq \rho_{sat,v} \end{cases} \quad (9)$$

The speed of sound for the mixture (liquid-vapor) phase is computed from theoretical sound speed formula given by Wallis [5] :

$$c = \sqrt{[\alpha \rho_{sat,v} + (1 - \alpha) \rho_{sat,l}] \left[\frac{\alpha}{\rho_{sat,v} c_{vap}^2} + \frac{(1 - \alpha)}{\rho_{sat,l} c_{liq}^2} \right]} \quad (10)$$

Figure 2 illustrates the application of Eqn 7. and Eqn 10. to water material at 20°C.

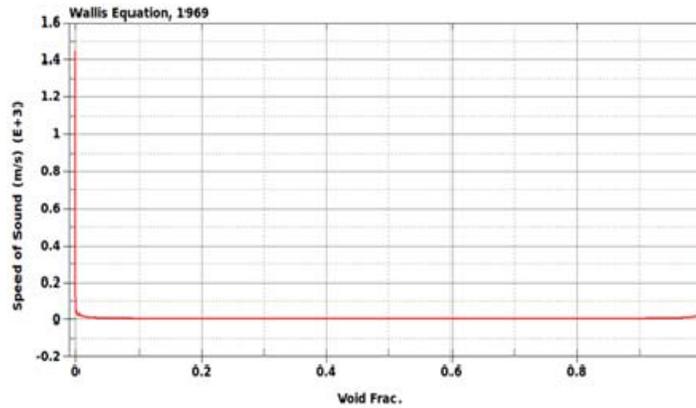


Figure 2: Speed of sound for water mixture phase according to Wallis formula 1969 [5].

4. CASE STUDY : Simpson's Experiment [6]

Simpson’s experience was made in 1986. It is a WH due to the rapid closure of a valve and is described in section 2. The main objective of this experiment is to show the need of taking into account the elasticity of the pipe through the coupling effects between the structure and the fluid, the study of the short duration pressure pulse, its impact on the structure and finally the cavitation effects that is generated near the valve and its condensation leading to a second shock wave. We will present two simulations, made on LS-DYNA, of the dispositive drawn in Figure 1a.

A first one dimensional simulation is performed in order to highlight the consequences of neglecting the elasticity of the pipe and the fluid-structure interaction effects (over-estimation of the pressure peak, over-estimation of the celerity of the pressure wave, ...) and the validation of HEM phase-change model compared to the cut-off model. Since only a small amount of void fraction is created at the end of the pipe (closed valve), the hypothesis given in section 2 (for analytical study) justify the use of a pure phase Cut-off model and the validation of both Cut-off and HEM phase change cavitation models for the valve slam WH. The full model is composed of 67600 ALE hexahedra elements. The flow is constrained to be 1D setting the velocity in Y-direction and Z-direction to be equal to zero. The same strategy is used to model the closed valve at the end by imposing a zero velocity at the nodes at the end of the pipe.

A second three dimensional simulation will be performed using the HEM phase-change cavitation models and the LS-DYNA fluid-structure interaction coupling algorithm. The obtained results will be validated in comparison with the experimental and the WAHA code [8], a code designed and validated for the simulation

of WHs in elastic pipes. The full model is composed of 216000 hexahedra ALE elements for the water, 120 hexahedra ALE elements for the reservoir and 86400 Belytschko-Lin-Tsay type [9] four nodes shell elements for the structure.

Sketches of the meshes are shown in Figure 3 and Figure 4 for both one-dimensional and three-dimensional simulations.

For performance CPU time, a Lagrangian coupling, where fluid nodes and structure nodes are commonly used at the fluid-structure interface, where fluid mesh is not highly distorted. We will take into account the coupling effects by merging the nodes between Lagrangian (Structure) and ALE (Fluids) parts. Common nodes of a Lagrangian and ALE mesh will be considered Lagrangian and constitute a boundary condition for the ALE mesh (material velocity = mesh velocity).

The parameters for the experimental setup are given in Table 1. and the parameters for material models and equations of state (IAPWS [10]) are given in Table 2., Table3., Table 4 and Table 5.

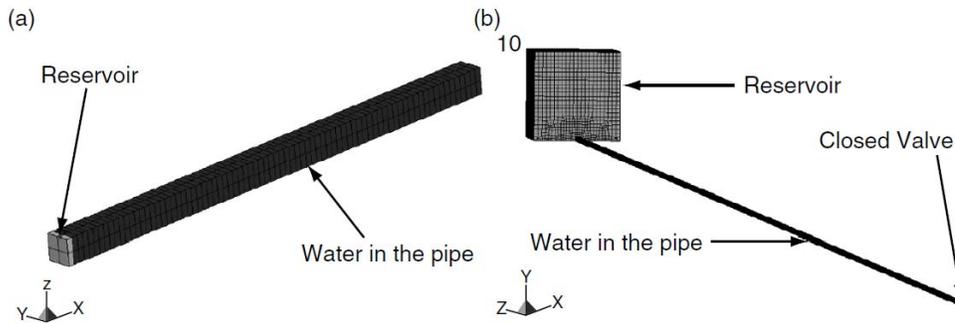


Figure 3 : Sketch of the mesh of the 1D model

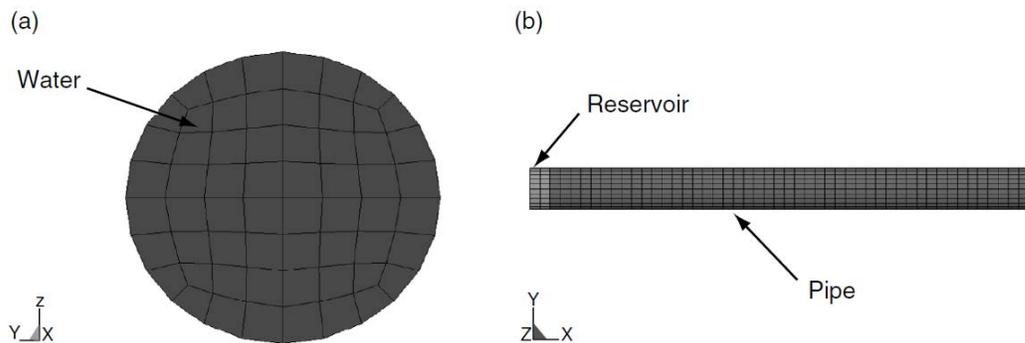


Figure 4 : Sketch of the mesh of the 3D model (the model is truncated at the right side).

Table 1 Simpson’s Experience parameters. (a) Initial conditions. (b) Pipe’s geometry and material characteristics. [11]

(a)		(b)	
Pressure (MPa)	3.419	Inside Diameter (mm)	19.05
Temperature (C° degree)	23.3	Thickness (mm)	1.6
Velocity (m.s ⁻¹)	0.4	Elastic Modulus (GPa)	120
		Length (m)	36

Table 2 MAT_ELASTIC parameters

Pipe	RO	E	PR	DA	DB	K
	8960	1.2e + 11	0.355	0.0	0.0	0.0
	VC	CP				
	None	1.0e + 20				

RO: Mass Density, E: Young's Modulus, PR: Poisson's ratio, DA: Axial Damping Factor, DB: Bending damping factor, K: Bulk Modulus, VC: Tensor viscosity coefficient, CP: Cavitation Pressure.

Table 3 MAT_NULL parameters

Water	RO	PC	MU	TEROD	CEROD	YM	PR
	997.58	-10.0	0.0	0.0	0.0	0.0	0.0

RO: Mass density, PC: Pressure cutoff, MU: Dynamic viscosity coefficient, YM: Young's Modulus, TEROD: Relative volume for erosion in tension, CEROD: Relative volume for erosion in compression, PR: Poisson's ration.

Table 4 EOS_LINEAR_POLYNOMIAL parameters

Water	C0	C1	C2	C3	C4	C5	C6
	0.0	2.02E+9	0.0	0.0	0.0	0.0	0.0
	E0	V0					
	0.0	0.999845					

C0, C1, C2, C3, C4, C5, C6 : User-defined constants. E₀: Initial internal energy per unit reference volume, V₀: Initial relative volume.

Table 5 EOS_PHASE_CHANGE parameters

MIXTURE	RLIQ	RVAP	CLIQ	CVAP	PSAT	V0
	997.497	0.0205983	1491.03	425	2.81e+3	0.999846

RLIQ : Saturated Liquid's density. RVAP : Saturated Vapor's density. CLIQ : Speed of Sound for liquid CVAP : Speed of Sound for vapor. PSAT : Saturated pressure V0: Initial relative volume.

5. RESULTS

Results for the first one-dimensional simulation are shown in Figure 5 in term of pressure time history of the fluid at the closed valve. The blue, green and red curves represent respectively the LS-DYNA HEM phase-change results, the LS-DYNA cut-off results and the experimental results. Analyzing Eqn.2 and considering that one-dimensional simulation is equivalent to three-dimensional simulation with a stiff pipe (very high young modulus) we find that the simulated wave propagation speed c_L is equal to the speed of sound of the water. One can also see in Eqn.2 that the more the pipe is elastic and the more the wave propagation speed is low. Replacing in Eqn.1 c_L by the speed of sound and comparing the LS-DYNA results to the experimental result we can verify in Figure 5. the analytical study and that the pressure peak and the wave speed propagation are over-estimated neglecting the elasticity of the pipe and fluid-structure coupling effects. Comparing the "cut-off" and the "HEM phase-change" models we can see the good correlation between the two models. One may notice the oscillations occurring at time $t=0.12s$ when the vapor pocket located at the valve condensates, it can be explained by the huge change in speed of sound in the mixture

fluid when the void fraction is very small and tends to zero (see Figure 2) as a direct consequence of the use of Eqn.10 for the computation of the speed of sound and the bulk modulus of the fluid.

Results for the second three-dimensional simulation are shown in Figure 6 in term of pressure time history of the fluid at the closed valve. The blue, green and red curves represent respectively the LS-DYNA HEM phase-change results, the WAHA elastic results (1d simulation with correction of the wave propagation speed by Eqn.2) and the experimental results. Pressure values from LS-DYNA simulation have been compared to both experimental data and WAHA code results, and good correlations have been observed considering explicitly the fluid-structure strong coupling and the elasticity of the pipe and considering implicitly its effects on the pressure peak and the wave propagation speed through Eqns [1-2].

In Figure 7, we show through the void fraction that the different stages of the phase change phenomenon has been model: Its generation as liquid water turns to saturated vapor ($0 < \alpha < 1$) followed by its condensation as saturated vapor turns to liquid water ($\alpha \leq 0$).

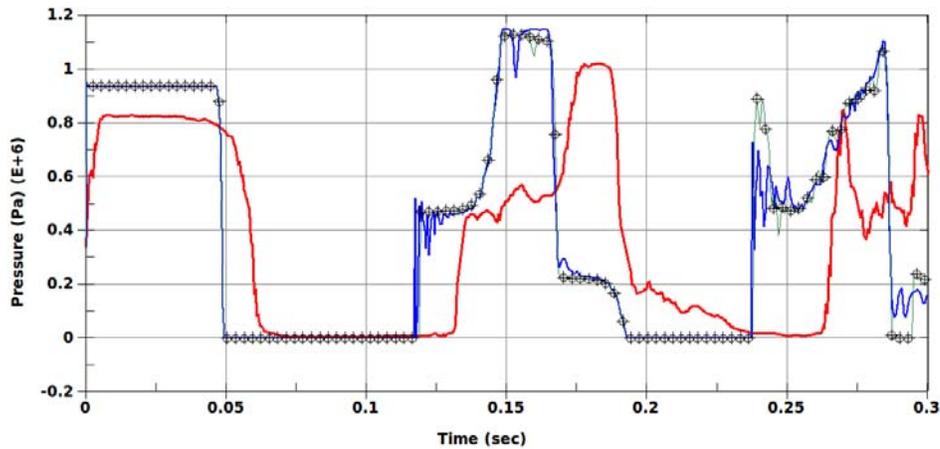


Figure 5 : Pressure time history at the closed valve for the one-dimensional simulation. The blue, green and red curves represent respectively the LS-DYNA HEM phase-change results, the LS-DYNA cut-off results and the experimental results.

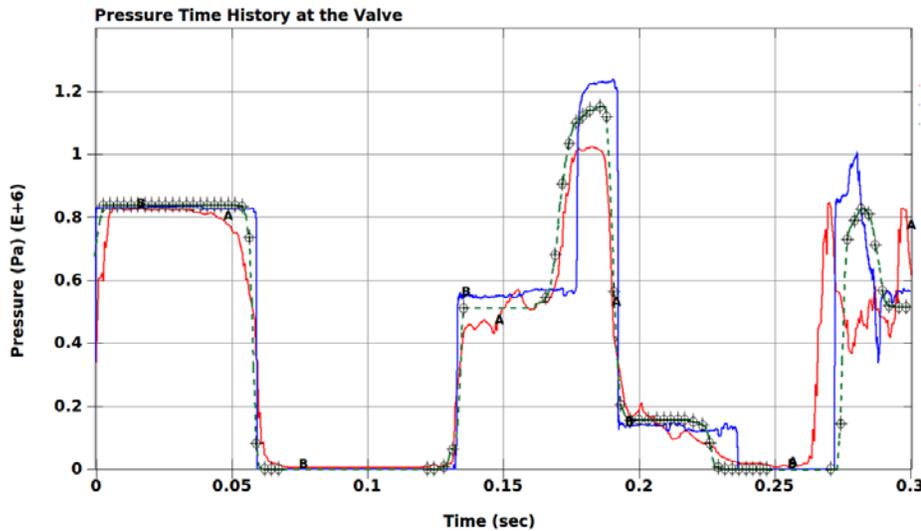


Figure 6 : Pressure time history at the closed valve for the three-dimensional simulation. The blue, green and red curves represent respectively the LS-DYNA HEM phase-change results, the WAHA elastic results and the experimental results.

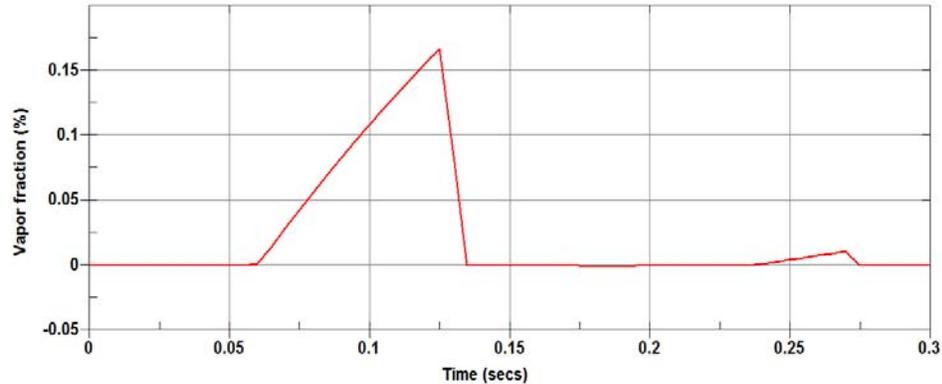


Figure 7 : Void Fraction computation using the LS-DYNA HEM phase-change model at the valve for Three-dimensional simulation with fluid-structure interaction

6. CONCLUSION

In this paper, an equation of state for phase change has been presented in the framework of fluid structure interaction applications. The model has been validated for water hammer problems, where a phase change from liquid to vapor and from vapor to liquid can be generated when the shock pressure reaches the closed valve and being reflected. This problem is very common in nuclear industry, during closing valve for security issues. Nowadays, the coupling with the structure has been solved internally in nuclear industry for one dimensional problem; but has not been published in the literature. In this project, the three dimensional problem has been considered for both fluid and structure, as well as the fluid structure coupling, using contact algorithm at the fluid structure interface. Pressure time history as well as peak pressure are compared to experimental data where good correlation has been observed. Since the HEM one fluid model is a simple model based on density variation, it can be successfully used for large scale models. For small scale models, a more sophisticated model based on variation of density, pressure and temperature needs to be developed to capture small scale phenomena, mixture and volume fraction of vapor inside an element. Such a model will be developed and used for complex fluid structure interaction problems occurring in nuclear industry.

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