

FE-Application in Aircraft Structure Analysis

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Slides

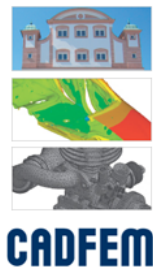


FE-Applications in Aircraft Structure Analysis

Dr.-Ing. Matthias Hörmann, CADFEM GmbH
Intl. LS-DYNA Users Conference, Dearborn, June 9.-10. 2008
mhoermann@cadfem.de



10th International LS-DYNA Users Conference



Selected Projects / Airbus

Accident Investigation
A300
2001 New York, AA587

ANSYS

LS-DYNA

Crashworthiness
EU CRAHVI

Test-Rig Simulation
VITAI
Compressive and shear stress loading of panels
Stability problems (buckling)

Delamination/Debonding

Tire Debris Impact

CADFEM

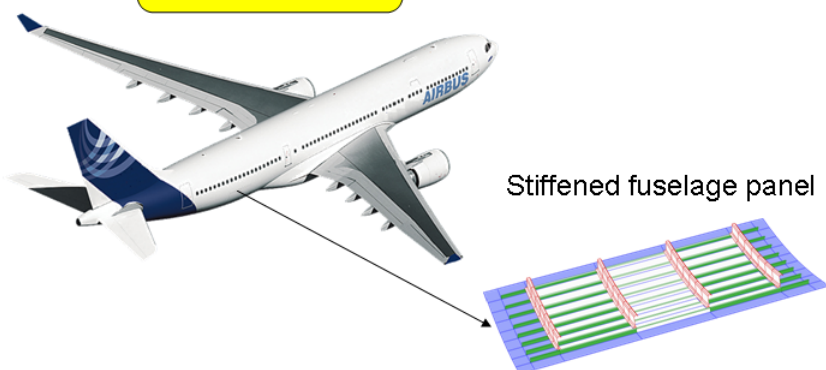
Selected Projects / Airbus

Structure Analysis

**Software Tool
ViTAL**

Test-Rig Simulation

- Loads from
- Weight
- Manouvres
- Oscillations
- Inner pressure



Stiffened fuselage panel

- result in
- Compressive, shear stress and membrane loading of panel
- Stability problems (buckling)
- System collapse (load to be determined)

CADFEM

ViTAI

Shear - Compression Test-Rig Simulation

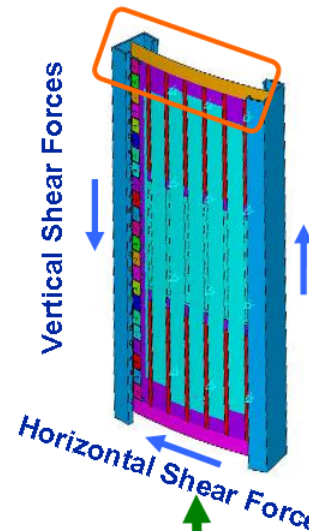
Airbus Deutschland Test Facility

FE Simulation of Panel in Test Rig



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Compression Force



CADFEM

ViTAI

ViTAI - Virtual Structural Test Analysis System

- ViTAI is a software tool created by CADFEM on behalf of AIRBUS
- Goal: ultimate load (maximum load carrying capacity)
 - Test rig set ups for Shear-compression test, frame bending test
 - Force controlled / displacement controlled
- Fully nonlinear analysis of thin-walled aircraft fuselage panels
- Parametric, automatic generation of models
 - User macros for geometry and material data / laminates
- Elaborate modeling and meshing options
- Open to customisation (new test rig set ups, geometries, bonding techniques, ...)
- Graphical user interface for pre- and postprocessing
- ANSYS and LS-DYNA
- 2006 Airbus internal price awarded!

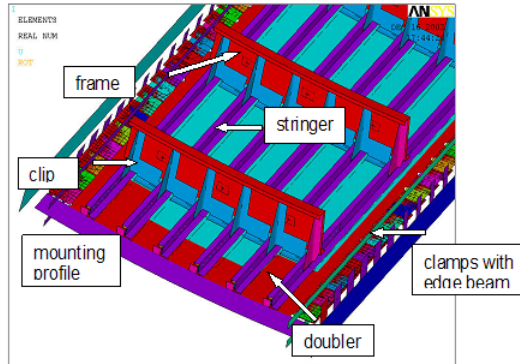
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CADFEM

VITAI

Panel Analysis with ViTAI

- Main components
 - Skin
 - Stringers (riveted, welded or bonded)
 - Frames
 - Clips connecting all parts (riveted)
- Construction principles like
 - Integrated frames
 - Cut outs
 - Pocketing
 - Doublers
- Materials
 - Aluminum
 - Layered Aluminum
 - Metal-fiber laminate (Glare®)
 - Composites (CRFP)



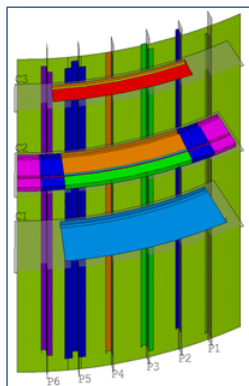
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CADFEM

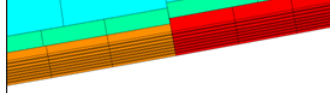
VITAI

ViTAI – Examples

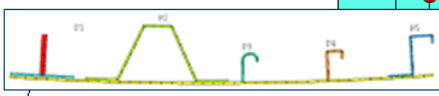
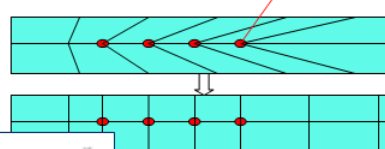
Variability of geometries and combinations (examples)



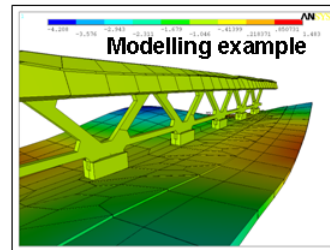
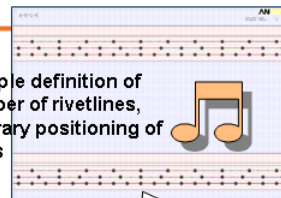
Layered sections and splices



Meshcontrol Rivets



Multiple definition of number of rivetlines, arbitrary positioning of rivets



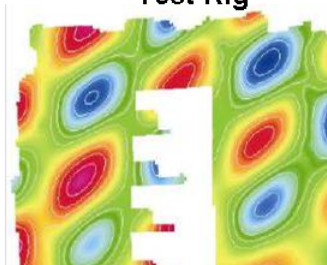
CADFEM

ViTAI

Panel Analysis / Test Rig Results



Test Rig

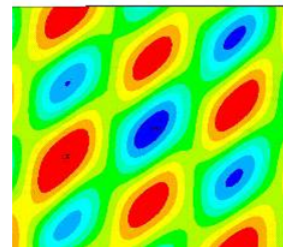


Radial skin deformation

berechnet-N1/N2
berechnet-N3/N4
(0,1)
mess1/2



ANSYS



Radial skin deformation



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ViTAI

ViTAI – Quasi Static Solution with Explicit Code LS-DYNA

Explicit means no iteration for equilibrium → no convergence problem

Quasi Static Solution

→ Increase of load in time has to ensure small inertia forces related to reaction forces

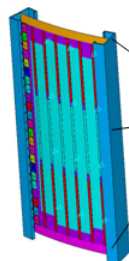
Simulation time range can be adjusted to reduce CPU time

→ check of kinetic energy necessary

reaches **post-buckling region** → **ultimate load** sure

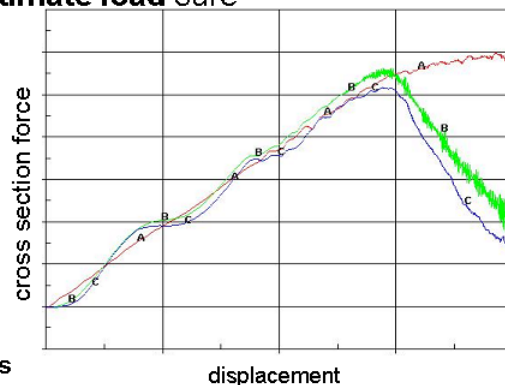
Test Rig Simul. Results

Cross sections for resultant force output



A load application
B mid cross section
C Clamped edge

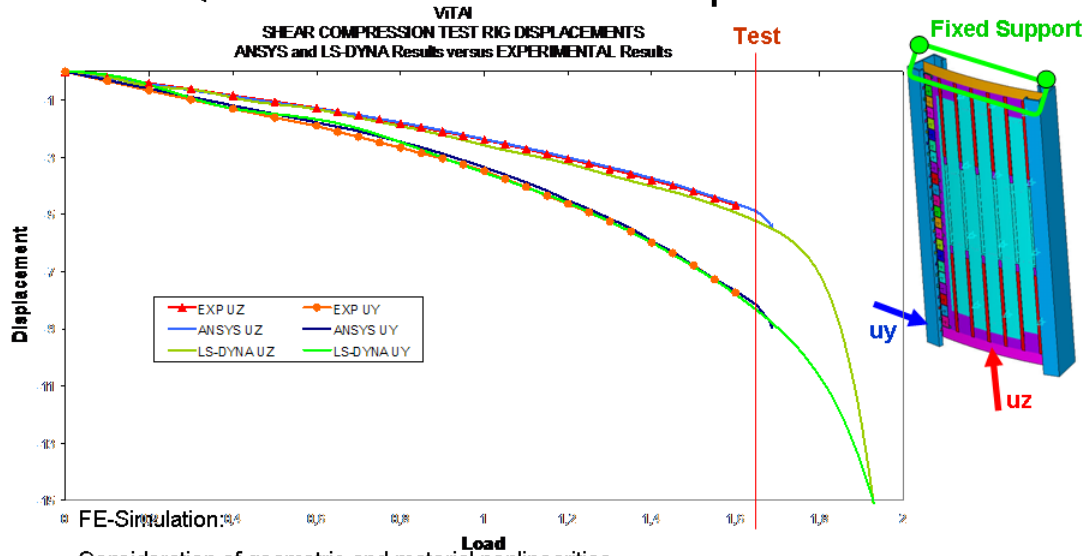
Results are synchronous until limit-point



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ViTAI

ViTAI – Quasi Static Solution with Explicit Code LS-DYNA



FE-Simulation: Consideration of geometric and material nonlinearities

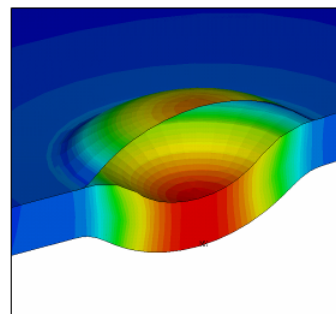
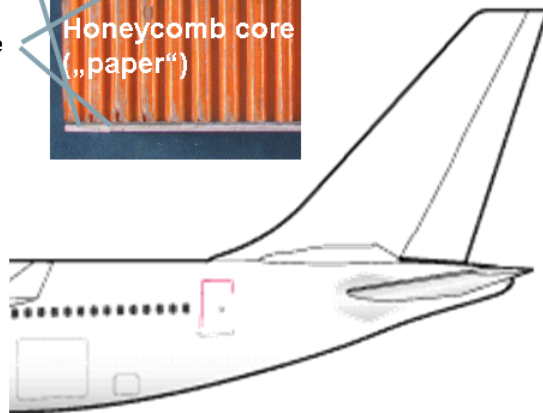
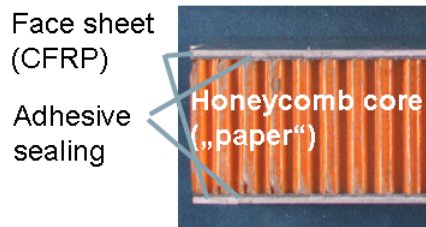
No failure criteria defined for joints (welds, rivets, ...) ⇒ implementation possible, but dependent on availability of suitable experimental data

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Delamination/Debonding

Sandwich Structure & Circular Face Sheet Delamination



Which is the load level for face sheet delamination progress ?

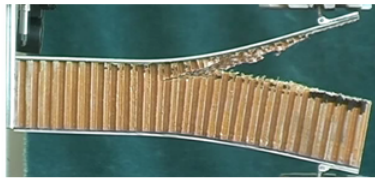
Special Load Case:
Pressure Difference between Ground Level and Cruising Altitude

Increase of volume
→ decrease of pressure

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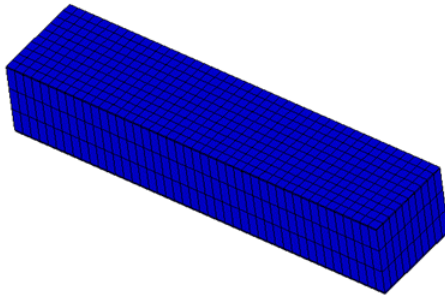


Delamination/Debonding



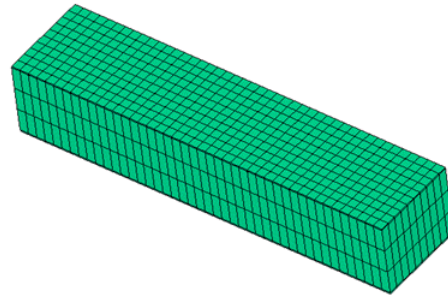
Resultant M_x -Moment

DCB-TEST, QUASISTATIC SIMULATION, MHOE



Resultant N_x -Force

DCB-TEST, QUASISTATIC SIMULATION, MHOE

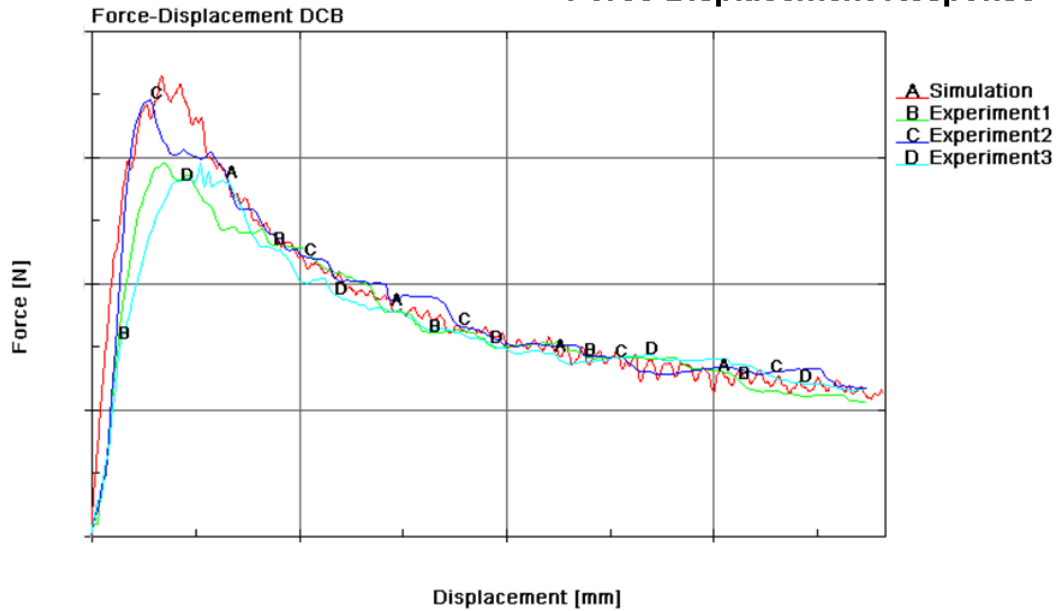


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Delamination/Debonding

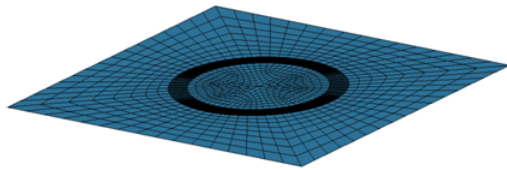
Force-Displacement-Response



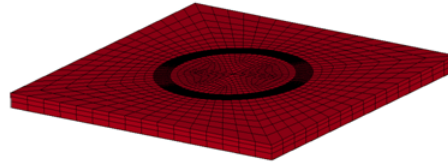
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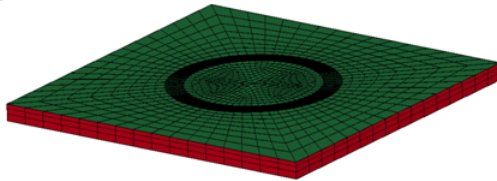
Delamination/Debonding



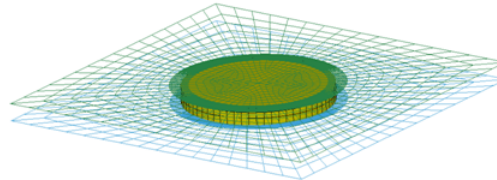
Bottom face layer (intact bonding)



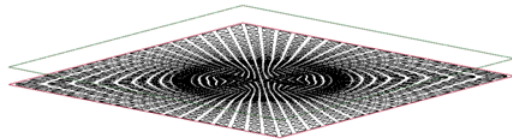
Core



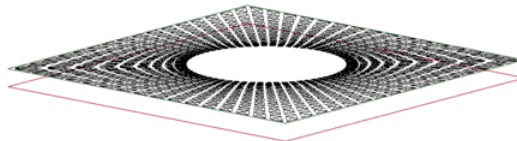
Top face layer with initially debonded zone



Inside airbag resp. control volume



Bonding of bottom face layer

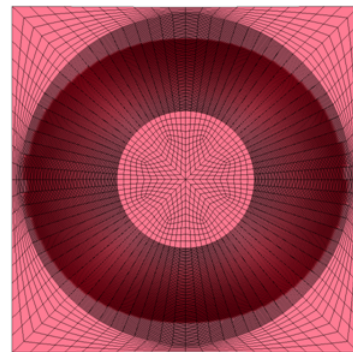
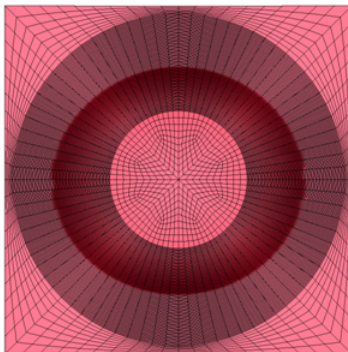
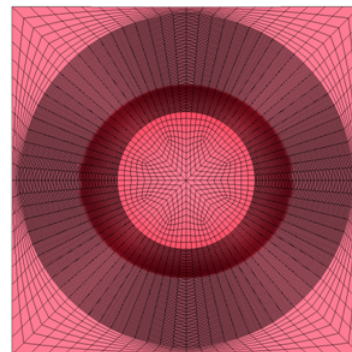
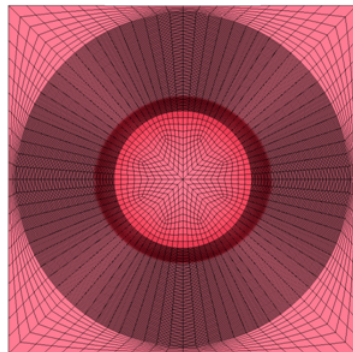
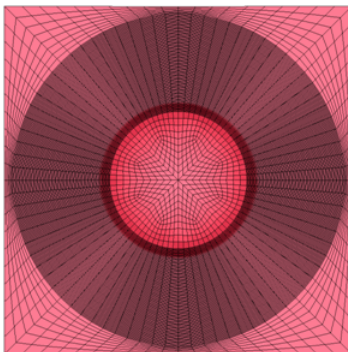


Bonding of top face layer with initially debonded zone

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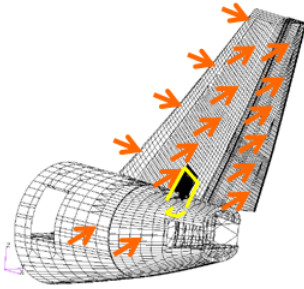


Delamination/Debonding



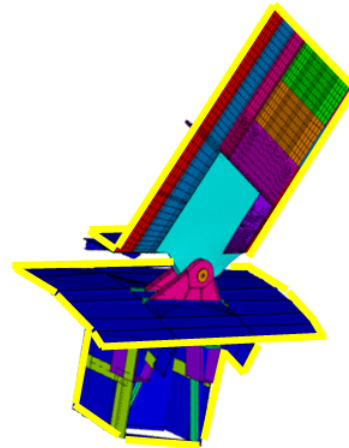
Vertical Tail Plane

Dimensioning and Implementation of Rupture Tests of AIRBUS Vertical Tail Plane (VTP) Fittings



"2D linear global" model

Essential: Contact Modeling
→ Non-linear Analysis



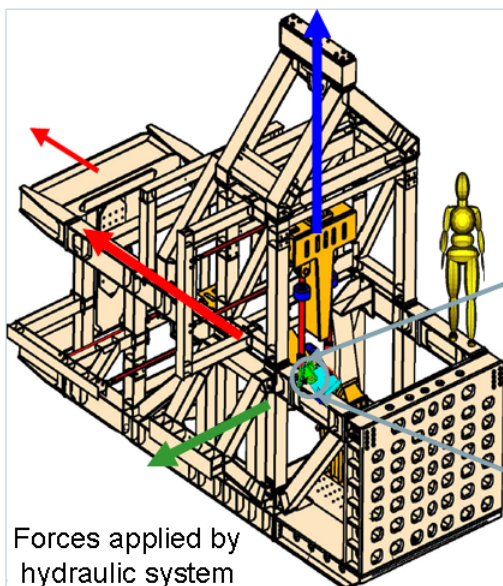
Transfer NASTRAN results to ANSYS Submodel

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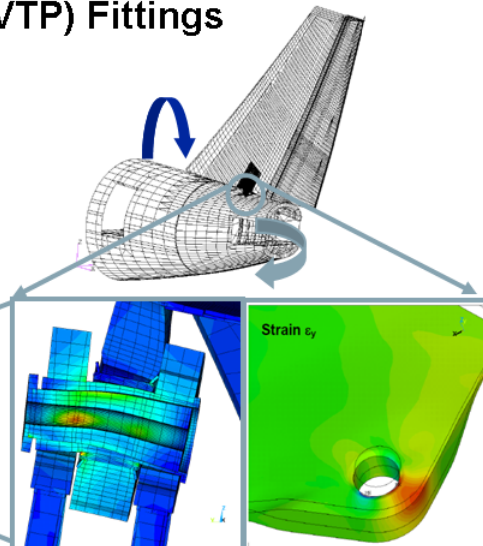
CADFEM

Vertical Tail Plane

Dimensioning and Implementation of Rupture Tests of AIRBUS Vertical Tail Plane (VTP) Fittings



Forces applied by hydraulic system



Generate deformation & strain distribution of flight load case at test specimen around the lug

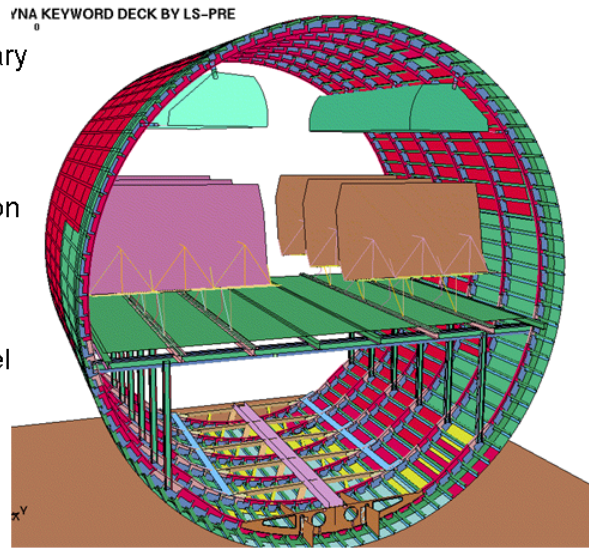
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Crashworthiness Cross Section

Crashworthiness Simulation

- Purpose
 - Load interaction between primary structure and interiors
 - Load curves to be imposed on detailed hat rack models
 - Hat rack models and suspension concepts may be implemented
 - Model based on parametric model (DLR)
 - Comparison to composite barrel

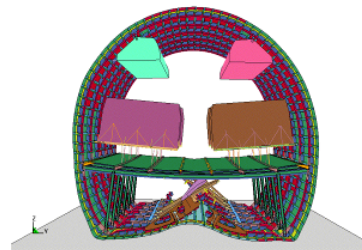
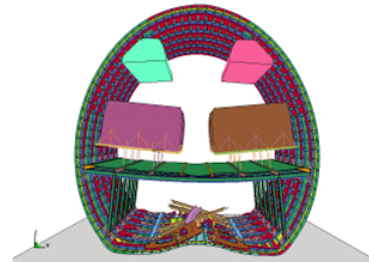
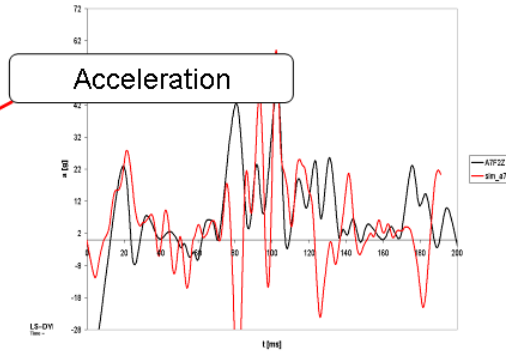
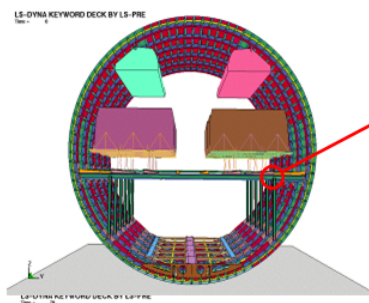


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Crashworthiness Cross Section

Crashworthiness Simulation



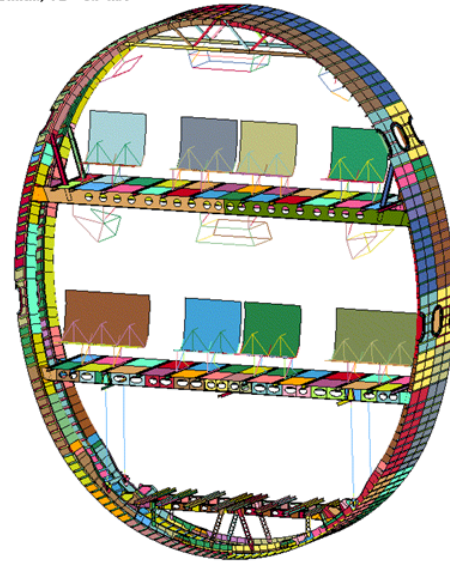
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Crashworthiness Cross Section

Crashworthiness Simulation

- Modeling Aspects
 - Simplified passenger and seat model – validated by detailed model
 - Breakable rivets modeled with *MAT_SPOTWELD and *CONTACT_SPOTWELD
 - Discrete mass points represent hat rack mass – attached to fittings by joint definitions
 - ...



Simplified modeling of aircraft interiors – focus on primary structure

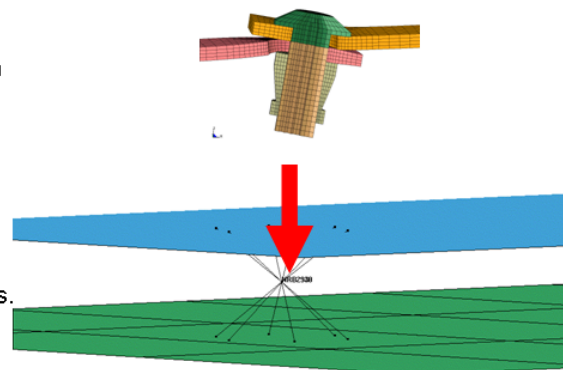
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CADFEM

Crashworthiness Cross Section

Crashworthiness Simulation / Rivet Modeling

- Simplified model
 - Zero length discrete beams between sheets (mat68)
 - Constrained interpolation between discrete beam nodes and nodes tied to each shell midface -> introduction of moment
 - 3 translational and 3 rotational stiffness values and plasticity load vs. deflection curves in local coordinate system, tied to shells
 - Prestress possible – additional nonlinear elastic beam (mat67)
 - Rate dependency possible – define curve function
 - Axial and shear load interaction may be calibrated (curve_function)

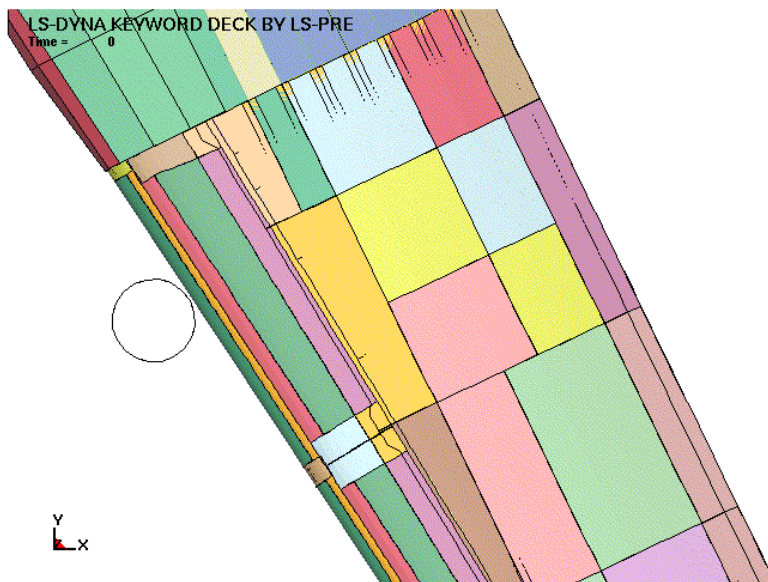


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Rigid Pole Impact

Rigid Pole on Composite HTP

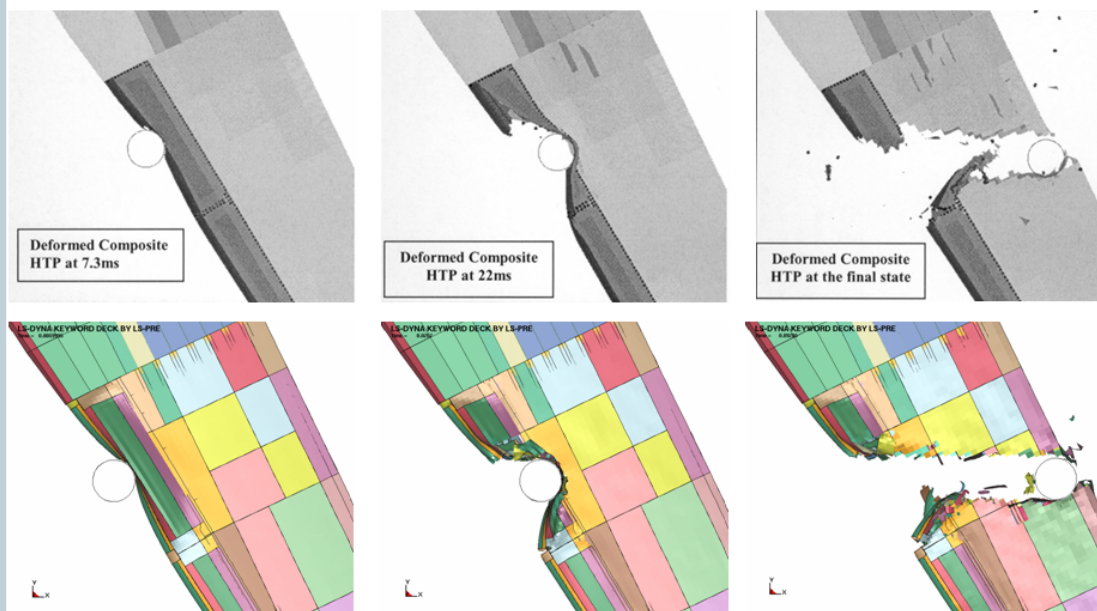


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Rigid Pole Impact

Comparison with other explicit FE-code



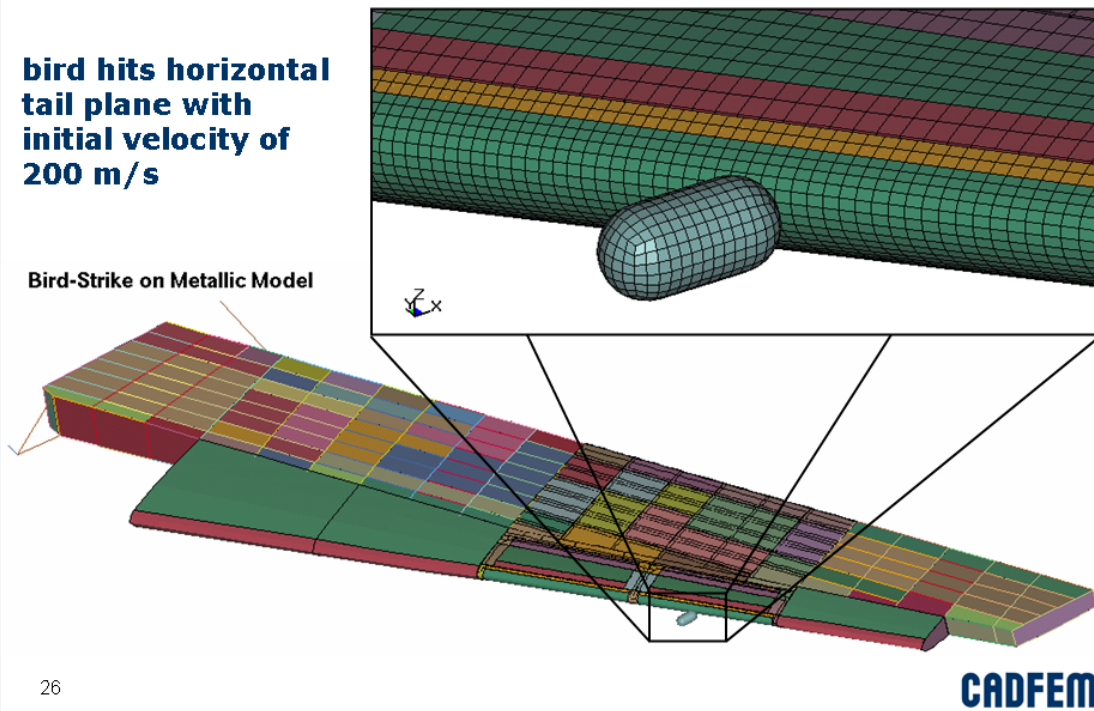
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CADFEM

Bird Strike Impact

bird hits horizontal tail plane with initial velocity of 200 m/s

Bird-Strike on Metallic Model

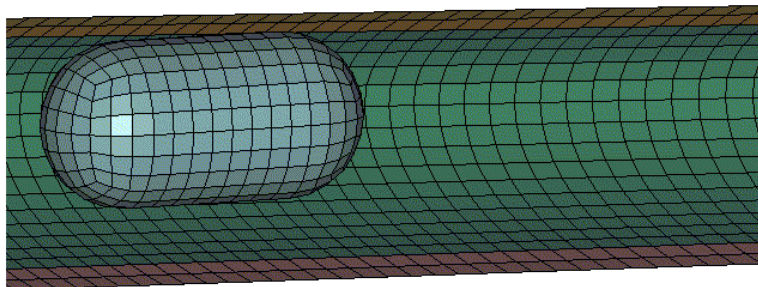


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Bird Strike Impact

Lagrangian Bird Strike

BIRD-STRIKE ON METALLIC MODEL
Time = 0



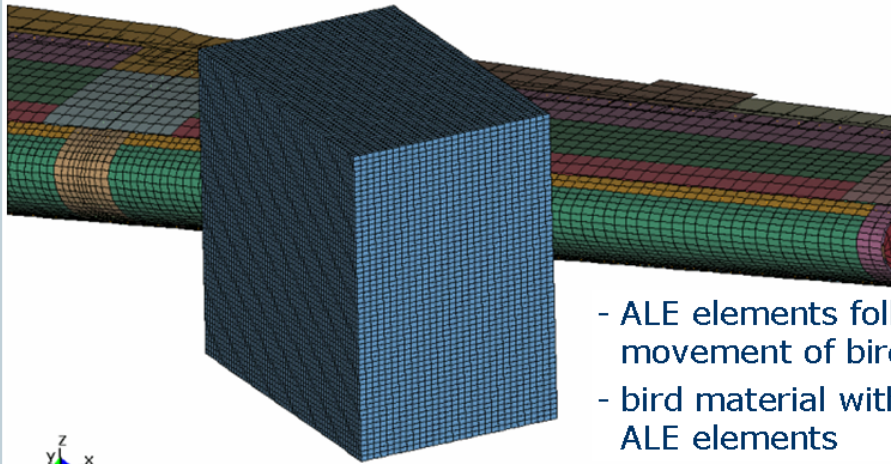
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Bird Strike Impact

Bird-Strike on Metallic Model

reduced model and ALE discretization



- ALE elements follow movement of bird
- bird material within ALE elements

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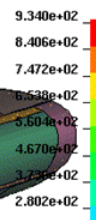
CADFEM

Bird Strike Impact

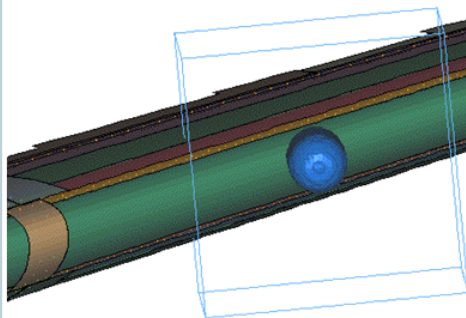
BIRD-STRIKE ON METALLIC MODEL

Time = 0
 Isosurfaces of History Variable #7
 max ipt. value
 min=0, at elem# 1564
 max=934, at elem# 75352900

Fringe Levels



rough resolution range

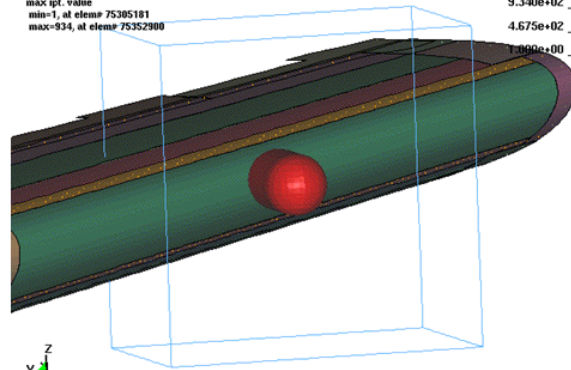


fine resolution range

BIRD-STRIKE ON METALLIC MODEL

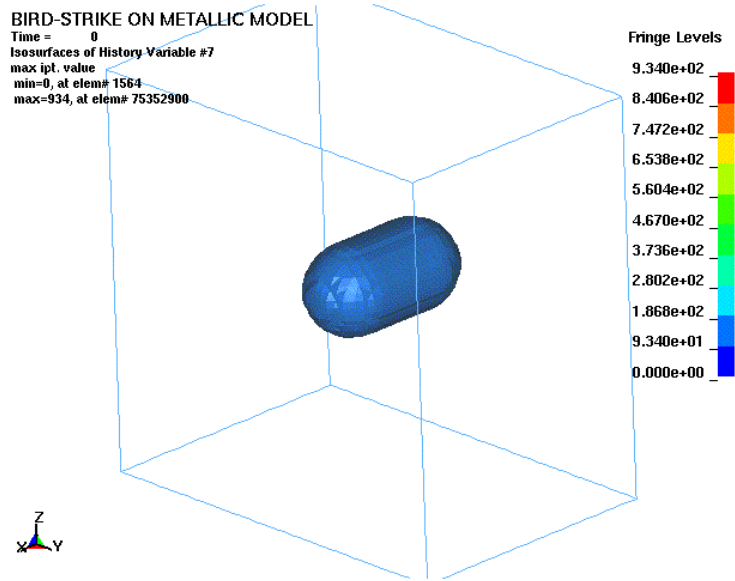
Time = 0
 Isosurfaces of History Variable #7
 max ipt. value
 min=1, at elem# 75395181
 max=934, at elem# 75352900

Fringe Levels



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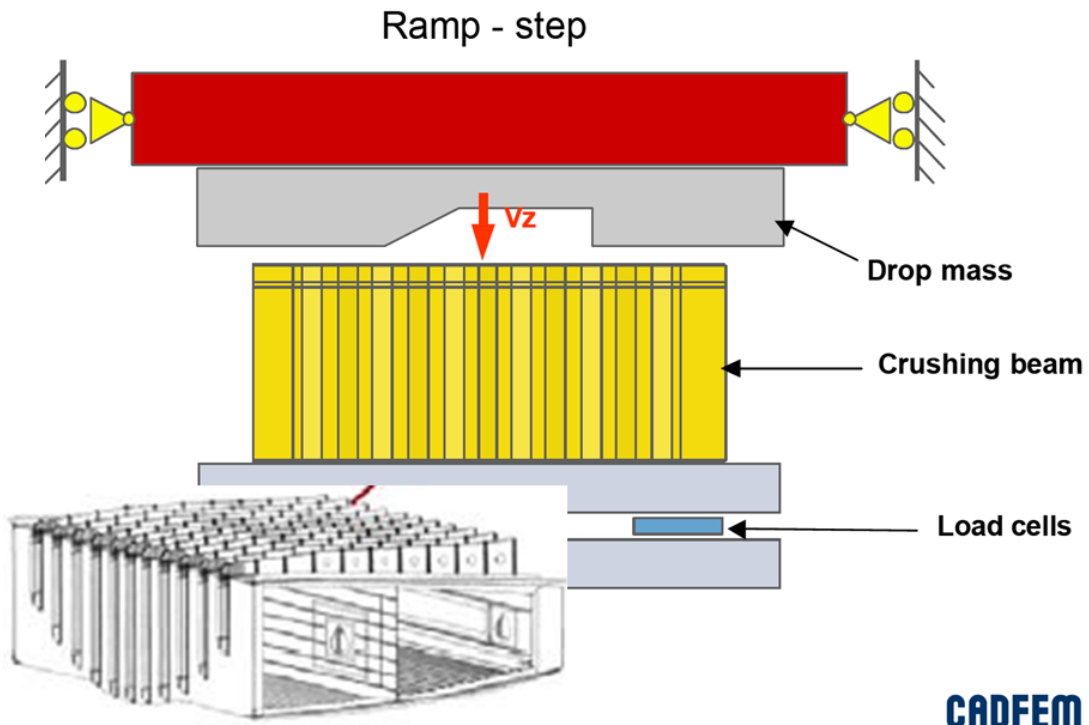
Bird Strike Impact



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CADFEM

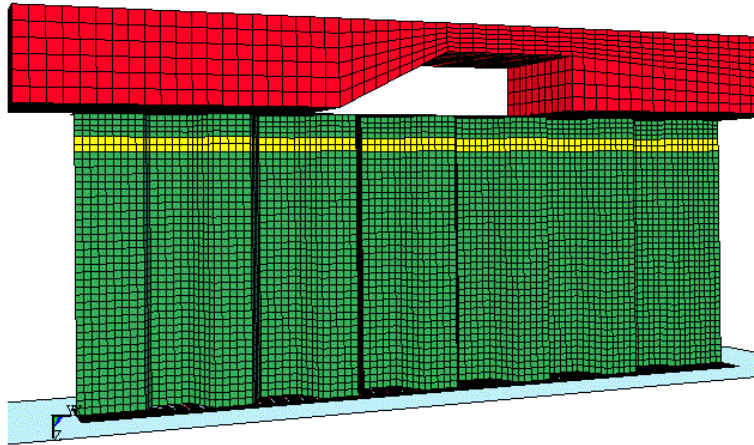
Crushing of Trapezoidal Beam



CADFEM

Crushing of Trapezoidal Beam

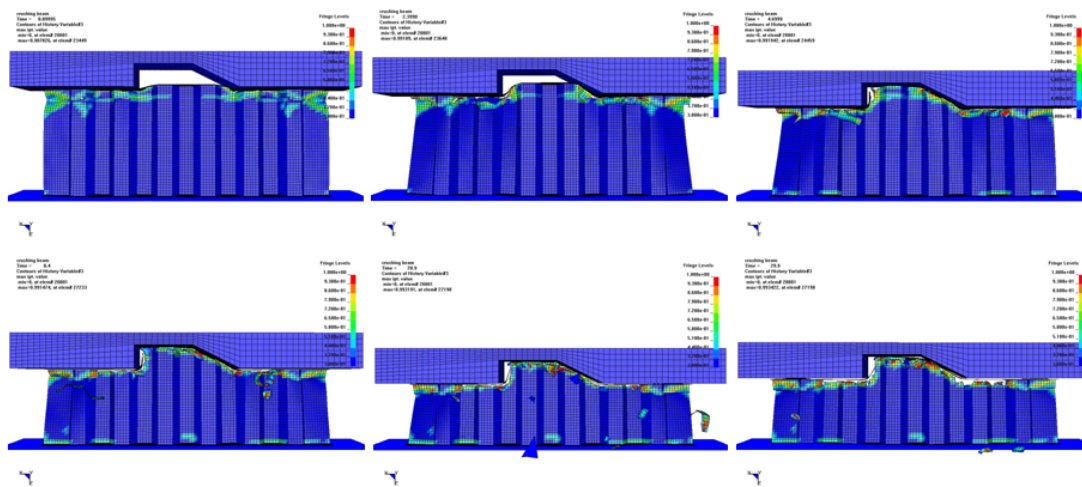
crushing beam
Time = 0



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CADFEM

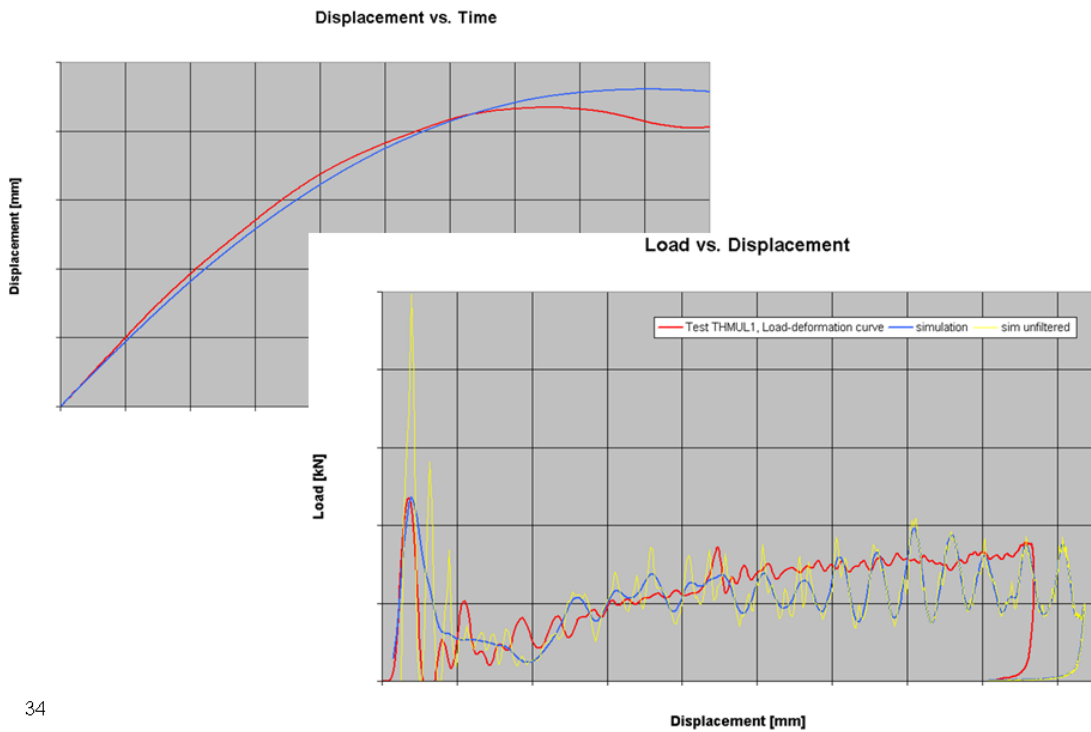
Crushing of Trapezoidal Beam



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CADFEM

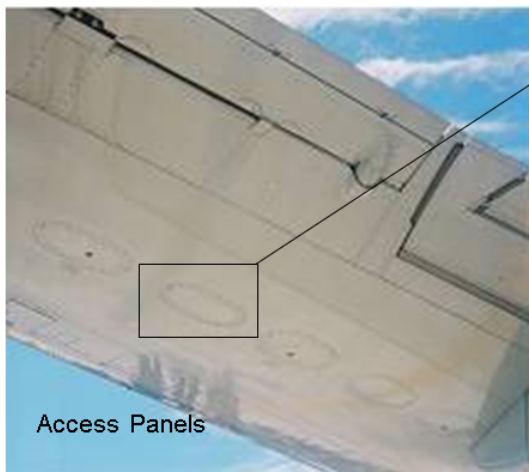
Crushing of Trapezoidal Beam



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Tire Debris Impact

Tire Debris Impact Simulation



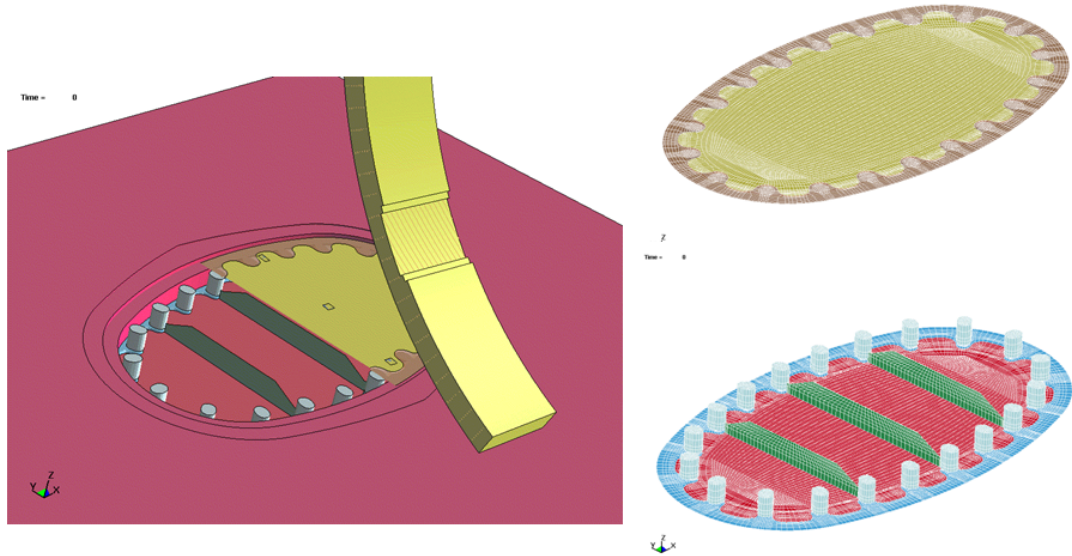
Part of European Research Program, in cooperation with CEAT (experiments) and University of Liverpool (tire material modeling)



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Tire Debris Impact

Tire Debris Impact Simulation / FE Model

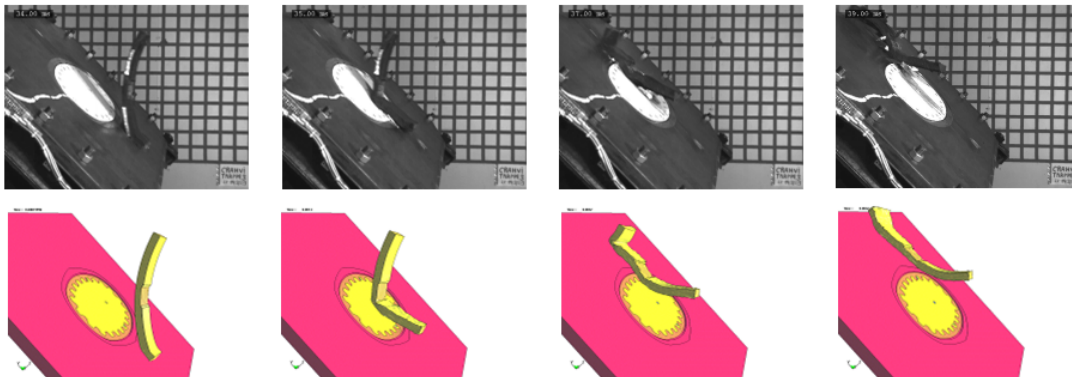


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Tire Debris Impact

Tire Debris Impact Simulation / Test&Simulation Sequence



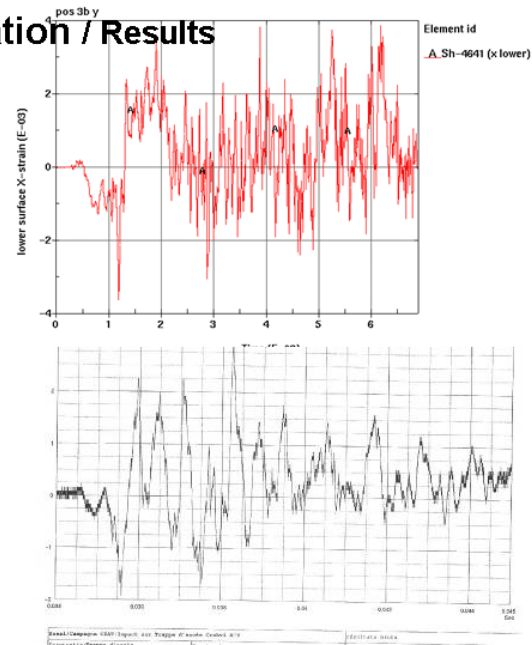
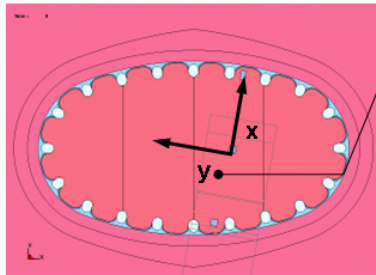
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Tire Debris Impact

Tire Debris Impact Simulation / Results

Strain calculation, inner panel, y-dir. Position B



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CADFEM

List of References

Dimensioning and Implementation of Rupture Tests of AIRBUS Vertical Tail Fittings with Nonlinear ANSYS-Submodels of a NASTRAN Model,
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P. Linde, J. Pleitner, C. Frank - AIRBUS GmbH, S. Gotthold, W. Rust, A. Schulz - CADFEM GmbH
21st CAD-FEM USERS' MEETING 2003

Experiences with ANSYS in Ultimate-Load Analysis of Aircraft Fuselage Panels,
W. Rust - University of Applied Sciences Hannover, M. Kracht, J. Overberg - CADFEM GmbH
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Berücksichtigung des Stabilitätsverhaltens ausgesteifter Flugzeuggruppenstrukturen in Grobmodellen über ein Materialgesetz, J. Overberg - CADFEM GmbH, W. Rust - University of Applied Sciences Hannover,
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Crashworthiness Simulation of Aircraft components,
Christian Bergler - CADFEM GmbH,
24rd CAD-FEM USERS' MEETING 2006

Post-test simulation of airliner wing access panel subject to tyre debris impact,
R. S. Birch, D. Karagiozova, R. A. W. Mines - Impact Research Centre, University of Liverpool, C. Bergler, M. Kracht - CADFEM GmbH,
23rd CAD-FEM USERS' MEETING 2005

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CADFEM

